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D2199-25
Job Sheet 197570



Part No: D2199-25

Job Qty: 5 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 11/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP REV:A 13.03.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - Brake NC	5 pcs	11/6/19		0.04	1.08	Small Fab - Brake - 1			58 OCT 30 2019
							Small Fab - Brake - 2			
							Small Fab - Brake - 3			
120	QC 5	5 pcs	11/6/19		0.00	0.00	QC 5 - 10			DAS NOV 26 2019 68 9-89
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			
130	Powdercoat - 2 White GI(S)-B4B	5 pcs	11/6/19		0.00	0.36	Powdercoat - 1 - B4B			32 17-11-24
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			
							Powdercoat - 4 - B4B			
140	QC 3	5 pcs	11/6/19		0.00	0.00	QC 3 - 10			
							QC 3 - 13			
							QC 3 - 15			
							QC 3 - 17			
							QC 3 - 18			

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					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
150	Packaging 3-1 - Stock - B4B	5 pcs	11/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	Pc ST 354
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	

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9-89

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	11/6/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-88
				QC 21 - SA - 53	

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Part Op 100 - (Punch ends and deburr as per dwg) Punch per Dwg. D2199 and Spec Control Dwg D2638

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: 8:30 6 FIDISH - 9:00.

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	8.3000 ft (1.66 ea)	100-Small Fab - Brake NC	S2332S3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	8	91	10

Allocated Container Detail

Qty	Container No	Location	Init
10	S227907	ga002	_____

Part Specifications

Specifications could not be found.

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